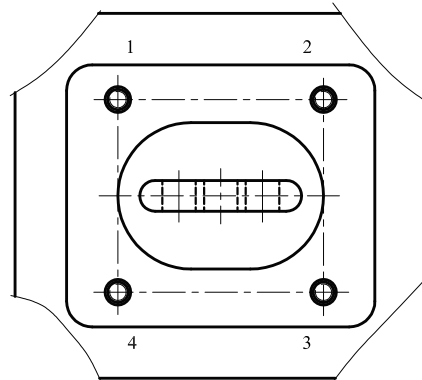
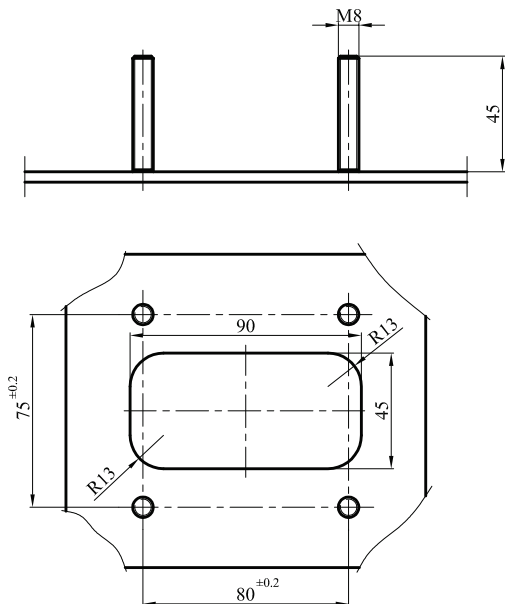
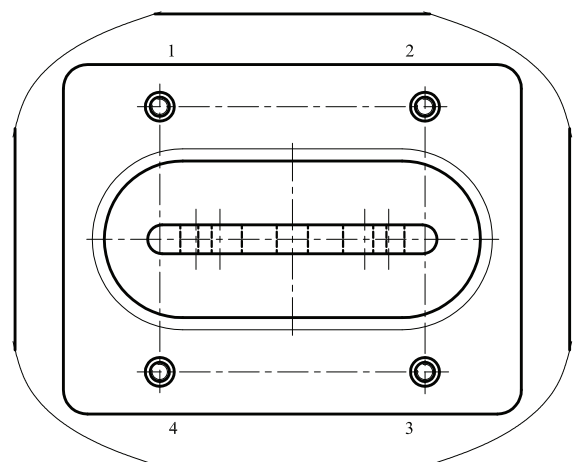
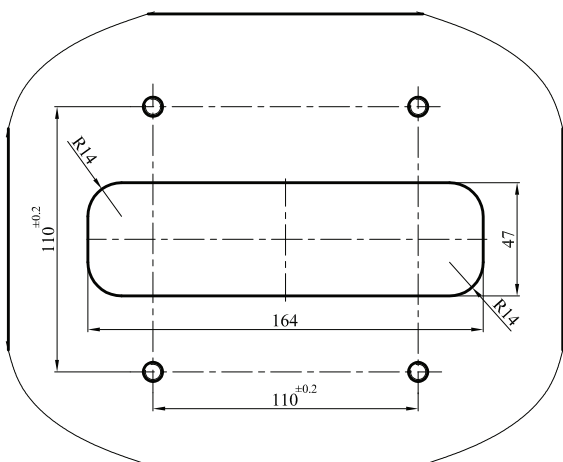




Assembling instructions:
Screw the 4xM8 nuts according to a cross
sequence 1-3-4-2
1st step: 2 Nm
2nd step: 5 Nm
3rd step: 12 Nm (max)

■ Upper Assembling Instructions can be used for TK-SM 1kV/ 1250A-1600A-2000A-2500A.



Assembling instructions:
Screw the 4xM8 nuts according to a cross
sequence 1-3-4-2
1st step: 2 Nm
2nd step: 5 Nm
3rd step: 12 Nm (max)

■ Upper Assembling Instructions can be used for TK-SM 1kV/ 3150A.